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FINAL REPORT

Report ID : 323631

Report Information

Submitting Organisation :	00109358 : Parchem Construction Supplies Pty Ltd
Account :	130335 : Parchem Construction Supplies Pty Ltd
AWQC Reference :	130335-2020-CSR-6 : Prod Test: Fosroc Conbextra EP65 Plus
Project Reference :	PT-4493
Product Designation :	Fosroc Conbextra EP65 Plus
Composition of Product :	Two Pack Epoxy System.
Product Manufacturer :	Parchem Contruction Supplies Pty Ltd., Lucca Road, Wyong, NSW, AUSTRALIA.
Use of Product :	In-Line/Epoxy Grout System.
Sample Selection:	As provided by the submitting organisation.
Testing Requested :	**AS/NZS 4020 TESTING OF PRODUCTS FOR USE IN CONTACT WITH DRINKING WATER**
Product Type :	Composite
Samples :	Samples were prepared and controlled as described in Appendix A of AS/NZS 4020:2018
Extracts :	Extracts were prepared as described in Appendix/Clause C, D, E, F, G, H, 6.8.
Project Completion Date :	01-Nov-2021
Project Comment :	Sample received in the week beginning the 7-Dec-2020 and testing commenced on the 30 -Dec-2020.

THE RESULTS STATED IN THIS REPORT RELATE TO THE SAMPLE OF THE PRODUCT SUBMITTED FOR TESTING. ANY CHANGES IN THE MATERIAL FORMULATION, PROCESS OF MANUFACTURE, THE METHOD OF APPLICATION, OR THE SURFACE AREA-TO-VOLUME RATIO IN THE END USE, COULD AFFECT THE SUITABILITY OF THE PRODUCT FOR USE IN CONTACT WITH DRINKING WATER

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Summary of Results

APPENDIX/CLAUSE	RESULTS
C – Taste	Passed at an exposure of 2500 mm² per Litre.
D – Appearance	Passed at an exposure of 15000 mm² per Litre.
E – Growth of Aquatic Micro-organisms	Passed at an exposure of 7350 mm² per Litre with a 0.49 scaling factor applied.
F – Cytotoxic Activity	Passed at an exposure of 15000 mm² per Litre.
G – Mutagenic Activity	Passed at an exposure of 15000 mm² per Litre.
H – Metals	Passed at an exposure of 15000 mm² per Litre.
6.8 – Organic Compounds	Passed at an exposure of 15000 mm² per Litre.

Test Methods

Test(s) in Appendix	AWQC Test Method	Reference Method
C	T0320-01	AS/NZS 4020:2018
D	TO029-01 & TO018-01	APHA 2120c & APHA 2130b
E	TO014-03	APHA 4500 O G
F	TM-001	AS/NZS 4020:2018
G	TM-002	AS/NZS 4020:2018
H	TIC-006	EPA 200.8

Organic Test Methods

Test(s) in Clause	Test Method	Reference Method
Clause 6.8	TMZ-M36	USEPA524.2
	EP239	USEPA521
	EP132-LL	USEPA_SW846-8270D
	EP075C	USEPA_SW846-8270D
	EP075ASIM	USEPA_SW846-8270D

Summary Comment : Sample applied at a mix ratio of 200g Base to 22.2g Hardener and cured for 7 days at 20 °C prior to testing.

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CLAUSE 6.2 Taste

Sample Description	The epoxy grout was applied onto a single sided glass substrate measuring 75mm x 100mm to provide a total surface area of approximately 2500 mm² per Litre. Extracts were prepared using 3000 mL volumes of 50 mg/L hardness water.
Extraction Temperature	20°C ± 2°C.
Test Method	Taste (Appendix C)
Test Information	
Scaling Factor	Not applied.
Results	Not detected (sample and controls).
Evaluation	The product passed the requirements of clause 6.2 when tested at an exposure of 2500 mm² per Litre.
Number of Samples	2.
Test Comment	Panellists detected cchemical, plastic and phenolic tastes in the final (7th) extracts when tested at 7350mm²/L. Test repeated at 2500mm²/L where no discernible tastes were detected to meet the requirements of Clause 6.2.

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CLAUSE 6.3 Appearance

Sample Description The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100 mm to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Appearance (Appendix D)

Scaling Factor Not applied.

Results

	Test (- Blank)	Maximum Allowed	Units
Colour	<1	5	HU
Turbidity	<0.1	0.5	NTU

Evaluation The product passed the requirements of clause 6.3 when tested at an exposure of 15000 mm ² per Litre.

Number of Samples 1.

Test Comment Not applicable.

Andrew Paul Ford

Andrew Ford
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CLAUSE 6.4 Growth of Aquatic Micro-organisms

Sample Description

The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100 mm to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of test water.

Test Method

Growth of Aquatic Micro-organisms (Appendix E)

Inoculum

The volume of the inoculum was 100 mL

Scaling Factor

A scaling factor of 0.49 was applied.

Results

Mean Dissolved Oxygen	Control	7.5	mg/L
Mean Dissolved Oxygen Difference	Positive Reference	4.3	mg/L
	Negative Reference	<0.1	mg/L
	Test	2.40	mg/L

Evaluation

The product passed the requirements of clause 6.4 when tested at an exposure of 7350 mm² per Litre with a 0.49 scaling factor applied.

Number of Samples

1.

Test Comment

The arithmetic mean of five dissolved oxygen values exceeded the maximum allowable concentration for MDOD. A scaling factor of 0.49 was applied to meet the requirements of Clause 6.4.

Thuy Diep
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CLAUSE 6.5 Cytotoxic Activity

Sample Description	The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100 mm to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of 50 mg/L hardness water.
Extraction Temperature	20°C ± 2°C.
Test Method	Cytotoxic Activity (Appendix F)
Scaling Factor	Not applied.
Results	Non-cytotoxic (sample and controls).
Evaluation	The product passed the requirements of clause 6.5 when tested at an exposure of 15000 mm ² per Litre.
Number of Samples	1.
Test Comment	The test extracts and blank extracts were used to prepare nutrient growth medium and subsequently used to grow a cell line (ATCC Number CCL 81) in the analysis. In addition zinc sulphate (0.4 mmol) was used for the positive control in the analysis.

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CLAUSE 6.6 Mutagenic Activity

Sample Description The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100 mm to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Mutagenic Activity (Appendix G)

Scaling Factor Not applied.

Results

Bacteria Strain	S9	Blank	Sample Extract	Positive Controls	
		Number of Revertants per Plate			
Salmonella typhimurium TA98	-	24, 28, 30	23, 23, 27	3430, 3649, 3835	NPD (20μg)
Mean ± Standard deviation		27.3 ± 3.1	24.3 ± 2.3	3638.0 ± 202.7	
	+	43, 28, 43	27, 21, 27	4056, 3986, 3801	2-AF (20μg)
Mean ± Standard deviation		38.0 ± 8.7	25.0 ± 3.5	3947.7 ± 131.8	
Salmonella typhimurium TA102	-	289, 352, 286	295, 290, 306	2555, 4645, 4619	Mitomycin C(10μg)
Mean ± Standard deviation		309.0 ± 37.3	297.0 ± 8.2	3939.7 ± 1199.2	
	+	402, 507, 369	467, 485, 390	2550, 2433, 2206	
Mean ± Standard deviation		426.0 ± 72.1	447.3 ± 50.5	2396.3 ± 174.9	

Comments S9 was used as the metabolic activator. NPD (4-nitro-o-phenylenediamine) and Mitomycin C are specific positive controls for strains TA98 - and TA102 (- and +) respectively, while 2-AF (2-aminofluorene) when used in conjunction with S9 is a positive control for TA98+.

Evaluation The product passed the requirements of clause 6.6 when tested at an exposure of 15000 mm ² per Litre.

Number of Samples 1.

Test Comment The differences in the mean number of revertants between the blank and test extracts do not exceed two standard deviations; accordingly there is no evidence of a mutagenic response.

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CLAUSE 6.7 Metals

Sample Description The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100 mm to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Metals (Appendix H)

Scaling Factor Not applied.

Method of Analysis All methods used to determine concentrations of metals are based on those described in the US EPA method 200.8 Determination of Trace elements in Waters and Wastes by Inductively Coupled Plasma - Mass Spectrometry. The methods have been adapted for the instrumentation in use at the Australian Water Quality Centre.
Concentration of the metals described in Table 2 of the AS/NZS 4020:2018 are determined as follows:
Aluminium, Antimony, Arsenic, Barium, Boron, Cadmium, Chromium, Copper, Iron, Lead, Manganese, Mercury, Molybdenum, Nickel, Selenium and Silver by Inductively Coupled Plasma Mass Spectrometry.

Results	Limit of Reporting mg/L	Blank mg/L	Test 1 mg/L	Test 2 mg/L	Max Allowed mg/L
Final Extract					
Aluminium	0.001	0.006	0.009	0.009	0.2
Antimony	0.0005	<0.0005	<0.0005	<0.0005	0.003
Arsenic	0.0003	<0.0003	<0.0003	<0.0003	0.01
Barium	0.0005	<0.0005	<0.0005	<0.0005	0.7
Boron	0.020	<0.020	<0.020	<0.020	1.4
Cadmium	0.0001	<0.0001	<0.0001	<0.0001	0.002
Chromium	0.0001	<0.0001	<0.0001	<0.0001	0.05
Copper	0.0001	<0.0001	<0.0001	<0.0001	2.0
Iron	0.0005	<0.0005	<0.0005	0.0007	0.3
Lead	0.0001	<0.0001	<0.0001	<0.0001	0.01
Manganese	0.0001	<0.0001	<0.0001	<0.0001	0.1
Mercury	0.00003	<0.00003	<0.00003	<0.00003	0.001
Molybdenum	0.0001	<0.0001	<0.0001	<0.0001	0.05
Nickel	0.0001	<0.0001	<0.0001	<0.0001	0.02
Selenium	0.0001	<0.0001	<0.0001	<0.0001	0.01
Silver	0.00003	<0.00003	<0.00003	<0.00003	0.1

Evaluation The product passed the requirements of clause 6.7 when tested at an exposure of 15000 mm ² per Litre.

Number of Samples 1.

Test Comment Not applicable.

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CLAUSE 6.8 Organic Compounds

Sample Description The epoxy grout was applied onto two single sided glass substrates measuring 75mm x 100m m to provide a total surface area of approximately 15000 mm² per Litre. Extracts were prepared using 1000 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Organic Compounds (Clause 6.8). Max Allowed values are taken from the Australian Drinking Water Guidelines and Drinking-water Standards for New Zealand. Please note, some reported compounds have no guideline value.

Scaling Factor Not applied.

Results

Organic Compound Nitrosamines	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2101343	ES2101343	
1-Nitrosopiperidine (NPip)	<0.003	<0.003	
1-Nitrosopyrrolidine (NPyr)	<0.01	<0.01	
Nitrosomorpholine (NMor)	<0.003	<0.003	
N-Nitrosodiethylamine (NDEA)	<0.01	<0.01	
N-Nitrosodimethylamine (NDMA)	<0.003	<0.003	0.1 µg/L
N-Nitrosodi-n-propylamine (NDPA)	<0.003	<0.003	
N-Nitrosomethylethylamine (NMEA)	<0.003	<0.003	

Organic Compound Phenols	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2101343	ES2101343	
2 4 5-trichlorophenol	<1.0	<1.0	
2 4 6-trichlorophenol	<1.0	<1.0	20 µg/L
2 4-dichlorophenol	<1.0	<1.0	200 µg/L
2 4-dimethylphenol	<1.0	<1.0	
2 6-dichlorophenol	<1.0	<1.0	
2-chlorophenol	<1.0	<1.0	300 µg/L
2-nitrophenol	<1.0	<1.0	
4-chloro-3-methylphenol	<1.0	<1.0	
m+p cresol	<2.0	<2.0	
o-cresol	<1.0	<1.0	
pentachlorophenol	<2.0	<2.0	9 µg/L
phenol	<1.0	<1.0	

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Organic Compound **Phthalate Esters**	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2101343	ES2101343	
Bis(2-ethylhexyl) phthalate	<10	<10	10 µg/L
Butyl benzyl phthalate	<2	<2	
Di(2-ethylhexyl) adipate	<2	<2	
Diethyl phthalate	<2	<2	
Dimethyl phthalate	<2	<2	
Di-n-butyl phthalate	<2	<2	
Di-n-octyl phthalate	<2	<2	

Organic Compound **Polycyclic Aromatic Hydrocarbons**	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2101343	ES2101343	
Acenaphthene	<0.02	<0.02	
Acenaphthylene	<0.02	<0.02	
Anthracene	<0.02	<0.02	
Benzo(a)anthracene	<0.02	<0.02	
Benzo(a)pyrene	<0.005	<0.005	0.01 µg/L
Benzo(a)pyrene TEQ	<0.005	<0.005	
Benzo(b+j)fluoranthene	<0.02	<0.02	
Benzo(ghi)perylene	<0.02	<0.02	
Benzo(k)fluoranthene	<0.02	<0.02	
Chrysene	<0.02	<0.02	
Dibenzo(a-h)anthracene	<0.02	<0.02	
Fluoranthene	<0.02	<0.02	
Fluorene	<0.02	<0.02	
Indeno(123-cd)pyrene	<0.02	<0.02	
Naphthalene	<0.02	<0.02	
PAH - Total	<0.005	<0.005	
Phenanthrene	<0.02	<0.02	
Pyrene	<0.02	<0.02	

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Organic Compound **Volatile Organic Compounds GCMS**	Blank µg/L	Test µg/L	Max Allowed
1 1 1 2-Tetrachloroethane	<1	<1	
1 1 1-Trichloroethane	<1	<1	
1 1 2 2-Tetrachloroethane	<1	<1	
1 1 2-Trichloroethane	<1	<1	
1 1-Dichloropropene	<1	<1	
1 2 3-Trichlorobenzene	<1	<1	
1 2 3-Trichloropropane	<1	<1	
1 2 4-Trichlorobenzene	<1	<1	
1 2 4-Trimethylbenzene	<1	<1	
1 2-Dibromo-3-chloropropane	<1	<1	1 µg/L
1 2-Dibromoethane	<1	<1	1 µg/L
1 2-Dichlorobenzene	<1	<1	1500 µg/L
1 2-Dichloroethane	<1	<1	3 µg/L
1 2-Dichloropropane	<1	<1	
1 3 5-Trimethylbenzene	<1	<1	
1 3-Dichlorobenzene	<1	<1	
1 3-Dichloropropane	<1	<1	
1 4-Dichlorobenzene	<1	<1	40 µg/L
1,1-Dichloroethane	<1	<1	
1,1-Dichloroethene	<1	<1	30 µg/L
2,2-Dichloropropane	<1	<1	
2-Chlorotoluene	<1	<1	
4-Chlorotoluene	<1	<1	
4-Isopropyltoluene	<1	<1	
Benzene	<1	<1	1 µg/L
Bromobenzene	<1	<1	
Bromochloromethane	<1	<1	
Bromodichloromethane	<1	<1	60 µg/L
Bromoform	<1	<1	100 µg/L
Bromomethane	<4	<4	
Carbon tetrachloride	<1	<1	3 µg/L
Chlorobenzene	<1	<1	300 µg/L
Chloroethane	<4	<4	
Chloroform	<1	<1	400 µg/L
Chloromethane	<4	<4	
cis-1 3-Dichloropropene	<1	<1	
cis-1,2-Dichloroethene	<1	<1	
Dibromochloromethane	<1	<1	150 µg/L
Dibromomethane	<1	<1	
Dichlorodifluoromethane	<1	<1	
Dichloromethane	<4	<4	4 µg/L
Ethylbenzene	<1	<1	300 µg/L
Hexachlorobutadiene	<0.7	<0.7	0.7 µg/L
Isopropylbenzene	<1	<1	
m+p-Xylenes - Total	<2	<2	

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Organic Compound **Volatile Organic Compounds GCMS**	Blank µg/L	Test µg/L	Max Allowed
Naphthalene	<1	<1	
n-Butylbenzene	<1	<1	
n-Propylbenzene	<1	<1	
o-Xylene	<1	<1	
sec-Butylbenzene	<1	<1	
Styrene	<1	<1	30 µg/L
tert-Butylbenzene	<1	<1	
Tetrachloroethene	<1	<1	50 µg/L
Toluene	<1	<1	800 µg/L
Total 1 2-dichloroethene	<2	<2	60 µg/L
Total 1 3-dichloropropene	<2	<2	20 µg/L
Total Trichlorobenzene	<2	<2	30 µg/L
Total Xylene	<3	<3	600 µg/L
trans-1 3-Dichloropropene	<1	<1	
trans-1,2-Dichloroethene	<1	<1	
Trichloroethene	<1	<1	
Trichlorofluoromethane	<1	<1	
Trihalomethanes - Total	<4	<4	250 µg/L
Vinyl chloride	<0.3	<0.3	0.3 µg/L

Evaluation The product passed the requirements of clause 6.8 when tested at an exposure of 15000 mm² per Litre.

Number of Samples 1.

Test Comment Subcontracted testing conducted by ALS, Environmental Division, NATA accreditation no. 825 site no. 10911 and ALS Scoresby, NATA accreditation no. 992, site no. 989

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